



Mount Rushmore



Devil's Tower National Monument



Buffalo, Custer State Park



Tour Highlights

- Mount Rushmore
- Mount Rushmore at Night
- Devil's Tower Nat'l Monument
- Crazy Horse Memorial
- Fort Hays - *Dances with Wolves* Movie Set
- Badlands National Park
- Wall Drug Store
- Custer State Park
- Buffalo Jeep Safari
- State Game Lodge Dinner
- 1880 Train
- Deadwood
- Mammoth Site
- Wild Horse Sanctuary
- The Journey Museum & Sioux Indian Museum
- Black Hills Gold Factory
- K-Bar S Ranch Dinner
- Chuckwagon Supper & Cowboy Show

Tour Includes

- Roundtrip Airfare - CLE
- 10 Meals:
 - 6 - Breakfasts & 4 - Dinners
- Daily Sightseeing
- Admissions per Itinerary
- Professional Tour Director
- Motorcoach Transportation
- Baggage Handling
- Hotel Transfers

Accommodations

- 6 Nights Accommodations
Holiday Inn Rushmore Plaza,
Rapid City

Tour Rates

\$2049 per person double
\$650 single supplement

Mentor Senior Center presents ...

South Dakota Adventure

featuring Mt. Rushmore & 6 Nights in Rapid City

7 Days

September 5, 2012



Day 1: Arrive Rapid City

Today arrive in **Rapid City**. Enjoy a **Welcome Dinner** with your traveling companions.

Meal - (D)

Overnight - Rapid City

Day 2: Mount Rushmore - Crazy Horse Memorial

This morning visit **Mt. Rushmore** featuring the awesome sculptures of Washington, Jefferson, Roosevelt and Lincoln. Each face is 60 feet high and is carved into the rugged granite mountainside with intricate perfection. Continue onto the **Crazy Horse Memorial**, still in progress. View the giant mountainside sculpture of the famous Indian Chief astride his pony. This afternoon visit **Custer State Park** famous as a wildlife preserve featuring a herd of 1,500 free roaming buffalo. Experience a thrilling **Buffalo Jeep Safari** in search of some of the herd. Enjoy dinner at the famous **State Game Lodge**, built 1920 and listed on the national register of historic places with past guests including Presidents Coolidge & Eisenhower.

Meals - (B,D)

Overnight - Rapid City

Day 3: Devil's Tower - Deadwood

Today journey west into Wyoming to visit **Devil's Tower National Monument** to view the 867 foot monolith. Return east into South Dakota to visit historic **Deadwood**, the 1876 rough and tumble gold camp & gambling town where Wild West legends were made like Wild Bill Hickok, Calamity Jane and Seth Bullock. The entire city is a national historic landmark and features an incredibly preserved Main Street. Later drive through beautiful **Spearfish Canyon**, a scenic drive in the Black Hills.

Meal - (B)

Overnight - Rapid City

Day 4: Mammoth Site - Wild Horse Sanctuary

Today depart for Hot Springs to visit the **Mammoth Site**, a large excavation where an estimated 100 Columbian Mammoths died in a former slippery-sided sinkhole. Later visit the **Black Hills Wild Horse Sanctuary**, a seemingly endless prairie where hundreds of wild mustangs roam free. The sanctuary is a 300-year step back into America

with Native American petroglyphs & an authentic Sun Dance site along with the *Crazy Horse* movie set.

Meal - (B)

Overnight - Rapid City

Day 5: Badlands National Park - Fort Hays

Today visit and drive through **Badlands National Park**, located between the White and Cheyenne Rivers. The area contains spectacular examples of weathering, erosion, fantastic ridges, cliffs and canyons of variegated color. Later explore the unusual and well-known **Wall Drug Store**, famous for its "Free Ice Water". This afternoon visit the **Fort Hays Dances with Wolves Movie Set** to see some of the original buildings used in the Oscar winning film. Tonight enjoy a fun filled **Chuckwagon Supper & Cowboy Show**.

Meals - (B,D)

Overnight - Rapid City

Day 6: 1880 Train - Mt. Rushmore at Night

This morning enjoy a short drive to **Hill City** to explore Main Street and board the **1880 Train** for a rail journey through history & scenery. The 1880 Train is an authentic narrow gauge railroad dating back to the Black Hills Gold Rush. Then visit one of Rapid City's newest attractions, the city-owned \$12 million **The Journey Museum** which traces the geology of the Black Hills and tells the story of the people who inhabited these lands. The Journey features four museums including the **Sioux Indian Museum**. Then stop at a **Black Hills Gold Factory**. Tonight's special **Farewell Dinner** is at the **K-Bar S Ranch** nestled in the beautiful Black Hills just outside Keystone. Following dinner experience **Mt. Rushmore at Night** to see this American treasure illuminated in a whole new light.

Meals - (B,D)

Overnight - Rapid City

Day 7: Rapid City - Flight Home

Today depart from Rapid City filled with wonderful memories of your **South Dakota Adventure**.

Meal - (B)

United States Tour Reservation Information

CANCELLATION WAIVER & POST DEPARTURE PLAN

Payment of the per person Cancellation Waiver (waiver fee) guarantees full refund on all payments (including deposit), except the waiver fee itself, made for tour rates in case of cancellation up to the time & date of departure due to passenger's personal illness (medical documentation required) or death of a member of the immediate family (official documentation required). If the passenger must return early due to passenger's personal illness or death of a member of the immediate family, payment of the waiver fee guarantees a refund for the unused services. Payment of the waiver fee guarantees your return air transportation utilizing your original airlines tickets with no additional supplement. The waiver does not cover return transportation costs other than return air transportation utilizing original airline tickets. The waiver fee is fully refundable until 180 days prior to departure. **The waiver fee does not cover any single supplement charges which arise from an individual's traveling companion electing to cancel for any reason prior to departure.** The waiver is non-transferable and valid for each applicant only. The waiver does not cover any services such as airline tickets not purchased through Premier World Discovery. Post Departure coverage (Accident & Medical) is included. Brief description of coverage & benefits:

Part A - Cancellation Waiver (Up to Trip Cost)

Part B - Post Departure Plan: Trip Delay (\$100/Day-Max \$500), Baggage & Personal Effects (\$2,000), Baggage Delay (\$100/Day-Max \$500), Emergency Accident/Sickness Medical Expense (\$30,000), Emergency Evacuation/Repatriation (\$50,000), Accidental Death & Dismemberment (\$25,000), Emergency Travel Assistance (24/7-Included). All Cancellations, Claims & Inquiries under Part A will be handled by Premier World Discovery. All Claims & Inquiries under Part B will be handled by the Plan B Administrator. Full policy details available. Please note that your cancelled check or credit card statement will serve as your receipt for the policy.

Cancellation Waiver & Post Departure Plan - \$170 per person

CANCELLATION FEES

Cancellations not covered by the waiver or if the waiver is not purchased, are subject to the following per person fees:

- | | |
|---|--------------------|
| - Cancel up to 75 days prior to departure: | Full Refund |
| - Cancel 74-45 days prior to departure: | 25% of total price |
| - Cancel 44-15 days prior to departure: | 50% of total price |
| - Cancel 14 days or less prior to departure/no shows: | No refunds |

DEPOSIT & FINAL PAYMENT
A deposit of \$300 per person is due with reservation form to secure reservations.
Final payment is due June 22, 2012.

RESPONSIBILITY

Premier World Tours LLC dba Premier World Discovery (hereafter PWD), whose vouchers are used by respective agents for the passenger in all matters pertaining to hotel accommodations, sightseeing tours and transportation, hold themselves free of responsibility for any damages occasioned from any cause whatsoever. PWD will not be responsible for any damages or inconvenience caused by late arrivals, departures and change of schedule or other conditions nor will they be responsible for any act, omission, or event during the time the passenger is not on board their conveyance. The passage contract in use by the airline concerned, when issued, shall constitute the sole contract between the airline and the purchaser of this tour/cruise, and/or passenger. PWD does not hold any responsibility for the conduct of any of its members, hotel, motorcoach, cruiseline, train, airline or other personnel. PWD reserves the right to decline to accept or retain any person as a member of a tour/cruise at its discretion. PWD &/or its Tour Director retain the right to require any participant to withdraw from a tour/cruise at any time, if determined to be in the best interests of health, safety & general welfare of the tour/cruise group or of the individual participant. *Arbitration - I/We agree, any and all disputes concerning this contract or any other material concerning the trip, or the trip itself must be resolved exclusively pursuant to binding arbitration in the state of California, pursuant to the then current rules of the American Arbitration Association.* Payment of the deposit for this tour/cruise constitutes acceptance of these terms and conditions. Itinerary and hotels are subject to change. CST #2048841-40

NOTE

\$50 Air Taxes/Fees/Fuel Charges are included in tour rates but subject to change until paid in full.



RESERVATION FORM

Mail reservation form to:

Mentor Senior Center

8484 Munson Road

Mentor, OH 44060

Attn: Renee Ochaya Phone: (440) 974-5725

South Dakota Adventure

September 5, 2012 / Booking #58797

Make Checks Payable to:

Premier World Discovery

Enclosed please find a deposit in the amount of \$ _____ (\$300 per person) to secure reservations for _____ # of people.

I (We) wish to purchase Cancellation Waiver & Post Departure Plan at this time Yes No

Enclosed please find payment in the amount of \$ _____ (\$170 per person) to secure the Cancellation Waiver & Post Departure Plan.

Total Payment \$ _____

New TSA Secure Flight Requirement

Legal Name _____

(as appears on photo identification)

Date of Birth _____

Gender

(MM/DD/YY) _____ M F

Roommate's Legal Name _____

(as appears on photo identification)

(MM/DD/YY) _____ M F

Your Address _____

City _____ State _____ ZIP _____

Telephone # _____ Emergency Contact/Telephone# _____

Payment by Credit Card (check one):



Credit card #: _____ Exp. Date: _____

Amount to be charged: _____ Signature: _____ Today's Date: _____